

DRAWING SIZE D

8

7

6

5

4

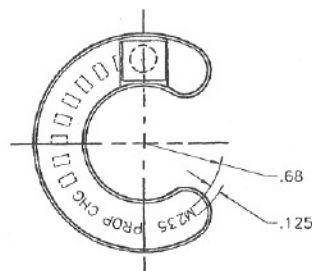
3

2

1

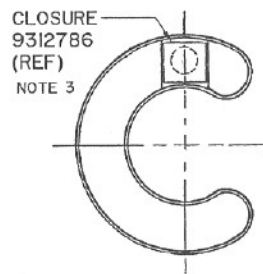
NOTES:-

- 1- APPLICABLE STANDARDS/SPECIFICATIONS:
 - A. MIL-STD-100E
 - B. MIL-A-2550
 - C. ANSI Y14.5M-1982
 - D. PRF 14000010
- 2- LOAD WITH PROPELLANT, SPEC PRF 14000010
- 3- AFTER LOADING, APPLY A SUFFICIENT QUANTITY OF ACETONE, SPEC O-A-51 TO THE CLOSURE AND ASSEMBLE AS SHOWN.
- 4- UNTOLERANCED DIMENSIONS NEED NOT BE GAGED.
- 5- MARK AS SHOWN, NOMENCLATURE AND LOADER'S LOT NUMBER AND DATE, USING INK, STENCIL, OPAQUE, BLACK 37038, TYPE I, III OR IV SPEC A-A-208.
- 6- ACTUAL MARKING TO BE APPROXIMATELY CENTERED BETWEEN END.
- 7- PRIOR TO LAP, STORE CONTAINERS A MINIMUM OF 12 HOURS IN DRYHOUSE AT 100°F MIN. AND 40% MAX. RH
- 8- LOADING AND PACKING SHALL BE CONDUCTED IN A HUMIDITY-CONTROLLED ROOM MAINTAINED AT 40-50% RELATIVE HUMIDITY AT 70 +/- 5 DEG F.

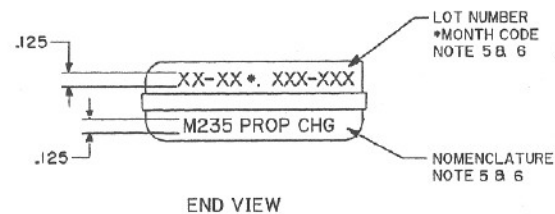
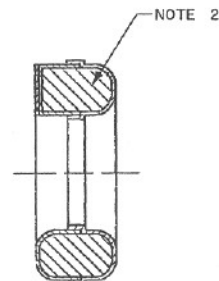


ALTERNATIVE LOCATION FOR MARKING

MARK WITH NOMENCLATURE AND LOT NUMBER, IN ACCORDANCE WITH NOTE 5. MARKING PERMITTED ON EITHER FACE, AND MARKING OF NOMENCLATURE PERMITTED ON OPPOSITE FACE OF LOT NUMBER MARKING.



CONTAINER ASSEMBLY (SLURRY)- 9312697



END VIEW

PART NO. 12982841

PMBC		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMAL FRACTION		CONTRACT NUMBER		DESIGN ACTIVITY U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL, NEW JERSEY 07800-6000	
MECHANICAL PROPERTIES		2 PL. #		CONTRACTOR		CHARGE, PROPELLING, M235	
VP	12972471	CTG. 60MM, IR, M767		DRAWN BY: HJS (DATE: 07-08-82)		SIZE	
TS		CTG. 60MM, ILLUM, M721		CHECKED BY: J. PASTRANA		CODE CODE	
CL2	9345338	NEXT ASSY. USED ON		DRAWING APPROVAL		D 19200	
RA		APPLICATION		DESIGN APPROVAL		12982841	
BH						SCALE 2/1	
RH						SHEET	

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